



# Natural Antifoam

Ingredients & Flavours – EMEA Region



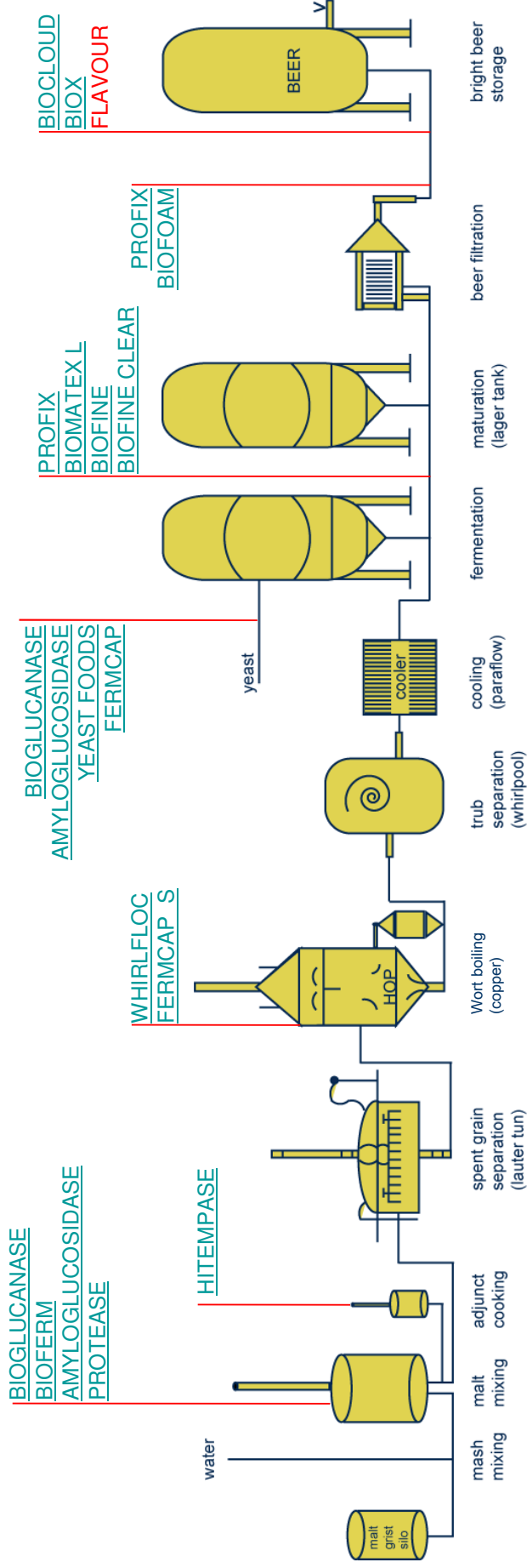
Where It All Comes Together

# Technical capabilities

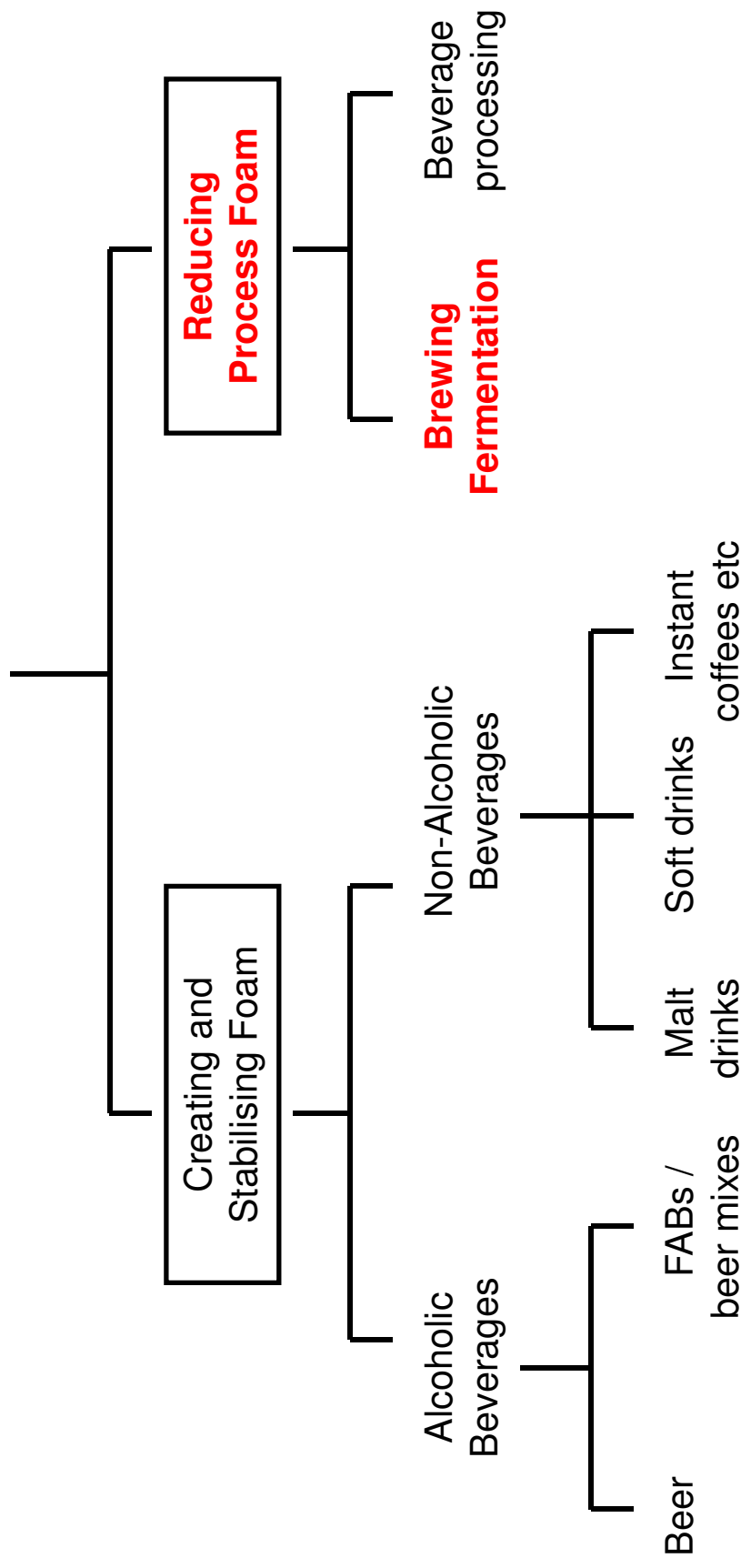
## Brewing ingredients and process aids



Obtain maximum extract with good run-off	Improved protein sedimentation	Dextrin/glucan degradation	Chill haze stability	Flavour stability
Reduced β-glucan levels	Wort clarity	Low carbohydrate beer	Diacetyl reduction	
Liquefaction/dextrinisation of adjuncts	Reduced foaming	Increased fermentability	Foam stability	
		Reduced foaming	Improved yeast flocculation	



# Kerry Foam Solutions for Beverages



# Main steps of foam formation

1.	<b>Formation of bubbles</b>	<b>Protein Emulsifier Tannins</b>
2.	<b>Stabilisation</b>	<b>Hydrocolloids Emulsifiers Protein</b>
3.	<b>Destabilisation</b>	<b>Lipids Silicon based AF Veg/Cereal Oil based AF</b>

# Why foam can be inconvenient

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- Overall foam reduces process and cost efficiencies
- Coating of vessels - higher CIP needed
- Excessive foaming during CIP processes can greatly reduce cleaning efficiencies
- Excessive foaming of washing / rinsing liquors can greatly decrease foaming efficiency.
- Inaccurate readings from control and measuring equipment such as temperature, level and density controllers.
- Negative impact on CO<sub>2</sub> purity/recovery

## FermCap S – Most recent commercial trials/observations

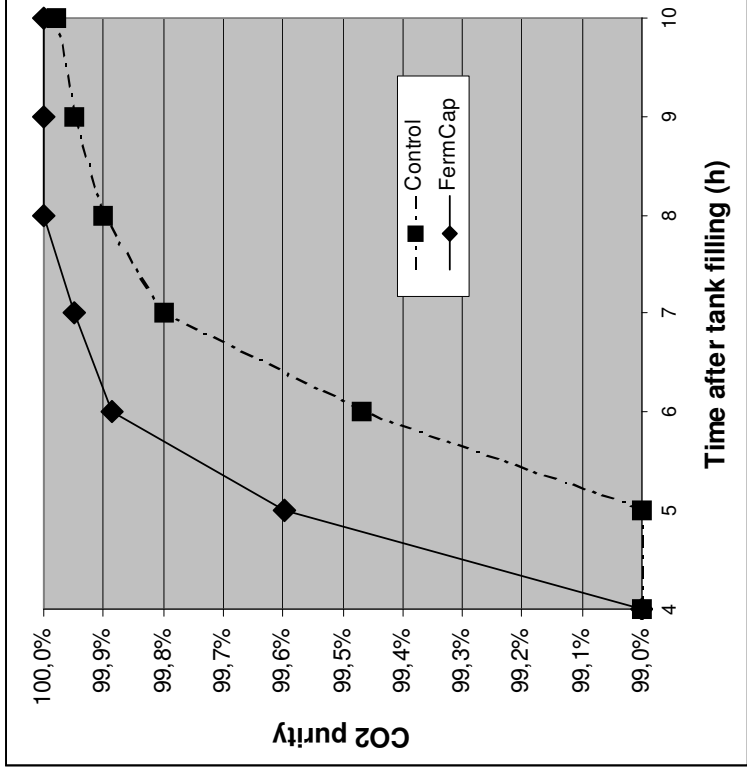
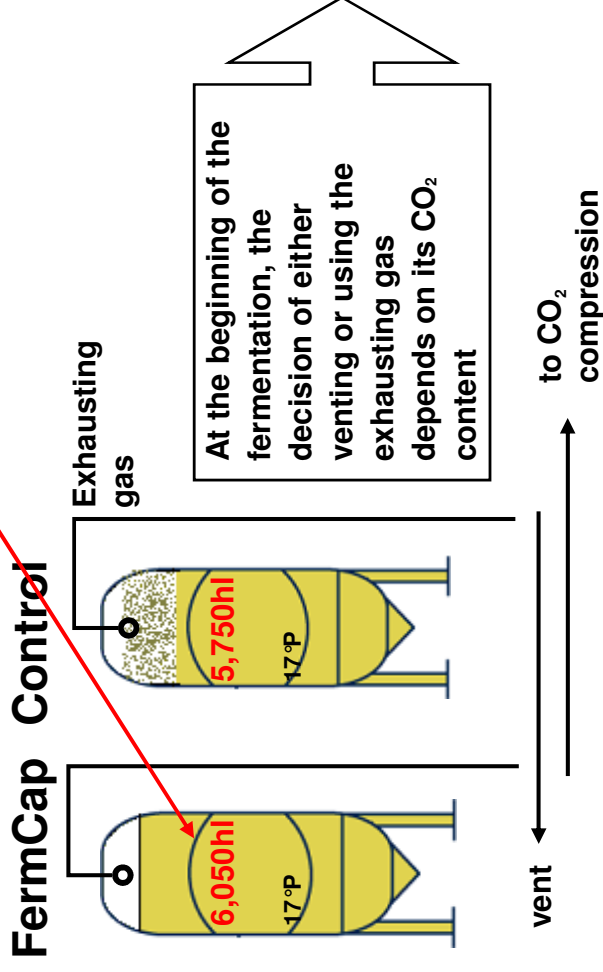


- **Increased FV capacity – up to 7-15%**
- **Increased hop utilisation – 4%**
- **Increased speed of fermentation**
- **Improved beer foam**
- **Improved CO<sub>2</sub> recovery**
- **Yeast sediments faster at end of fermentation, better compaction and better filtration performance**
- **No special cleaning required for cross flow filtration (ceramic) membranes.**
- **No reduction on flux rates with cross flow filtration (ceramic) membranes.**

# FermCap benefits: Increased fermenter capacity and earlier CO<sub>2</sub> recovery in high gravity brews



Fermenter fill increased by 5.2%



The desired CO<sub>2</sub> purity is reached earlier in the fermentations using FermCap: there is no entrapped air in the foam (because there is virtually no foam !)  
 the headspace represents a smaller volume and is faster to replace it by the pure CO<sub>2</sub> produced by the yeast